

**4½ in 15.1 lb/ft TX22-125 (S31803)**

**Box end finish: Cu-Plating Lubrication: API-Modified**

**Clearance: Standard Bevel: 45°**

**PIPE BODY CHARACTERISTICS**

Nominal OD	4.500 in
Nominal ID	3.826 in
Min. Yield Strength	125 ksi
Nominal Wall Thickness	0.337 in
Minimum Wall Thickness	90 %
Drift	3.701 in

**CONNECTION PROPERTIES**

Coupling OD (nominal)	5.043 in
Coupling ID (nominal)	3.818 in
Make-up Loss	3.342 in
Coupling Length	7.441 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

**CONNECTION PERFORMANCE**

Tensile Yield Load	551 klb
Compression Yield Load	441 klb
Internal Yield Pressure	16 850 psi
External Pressure Resistance	15 830 psi
Max. Bending with API Sealability	20 °/100 ft
Max. Load on Coupling Face	270 klb

**TORQUE VALUES**

Minimum Make-up torque	6 900 ft-lb
Optimum Make-up torque	7 670 ft-lb
Maximum Make-up torque	8 440 ft-lb
Minimum Shoulder Torque	380 ft-lb
Maximum Shoulder Torque	380 ft-lb
Maximum Operational Torque	7 670 ft-lb

**Connection qualified as per ISO 13679:2002 - CAL IV**



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**TUBACEX**  
GROUP